

## *Application Conditions*

- Generally the ideal application temperature should be between 16 to 25 deg C, the minimum application temperature is around 10 deg C – at this temperature the decal may take longer to adhere fully.
- Both the substrate and ambient temperature must be considered for the adhesive to work as designed. Avoid application in direct sunlight or to hot surfaces. Place in the shade and allow the surface to cool.
- Wherever possible apply graphics in a clean, dry and dust free location.

## *Cleaning*

1. Remove all dirt and grime using a detergent solution and water
2. Remove grease, oil, wax – scrub with a solvent wipe eg, isopropyl alcohol (test solvent on the substrate first to check for potential damage)
3. The third cleaning stage is to wipe your surface again with the mild solvent (i.e. isopropyl alcohol) but this time wipe off with a dry cloth before the solvent evaporates.

The above three steps are the ideal steps to take to give your decal the longest life possible. As many of you won't have access to a mild solvent the main thing is to clean thoroughly with detergent and water and rinse well – repeat several times if needed. A decal is like anything – it won't last as long if stuck on a dirt / wax / oil / grease etc.

The following items and similar should be avoided in the cleaning process (or only used in step one above – then cleaned off with the likes of isopropyl alcohol). The reason for this is that they are oil or ammonia based and leave a residue behind which may effect the decals adhesive.

- Prepsol
- Mineral Turpentine
- Citrus Based Cleaners
- Abrasive Detergents
- Windex

You are now ready to apply your decal.